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(54) Throttle angle sensor

(57) A throttle valve spindle (3) is rotatable in a throttle body (1). A recess is provided within the throttle body at one end of the throttle valve spindle and a holder (6) fixed to the spindle (3) within the recess has brushes (7) at the opposite side of the holder from the spindle. The brushes thus move arcuately on resistive tracks carried by a ceramics circuit board (8) fixed on a housing part (12). The housing part engages with the recess in such a manner that the resistors contact with the brushes. The brushes slide on the tracks in accordance with the rotation of the throttle valve spindle, and a corresponding electric signal is outputted continuously via a connector 11. The housing part (12) is held on the throttle body (1) by screws (13) which pass through slotted holes (14) in the part (12), thus permitting relative angular adjustment during setting up.

FIG. 1

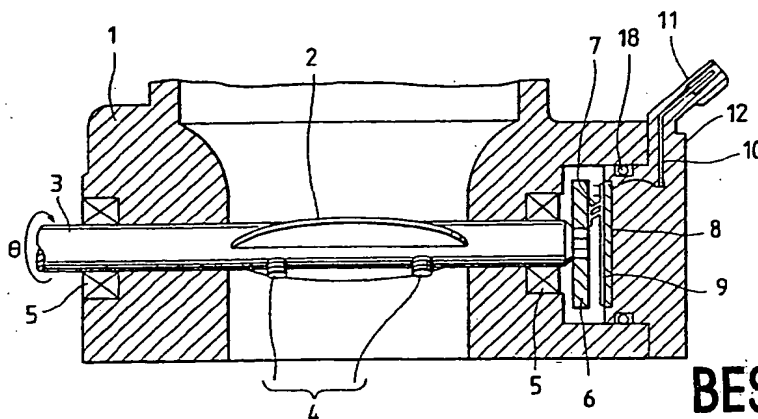
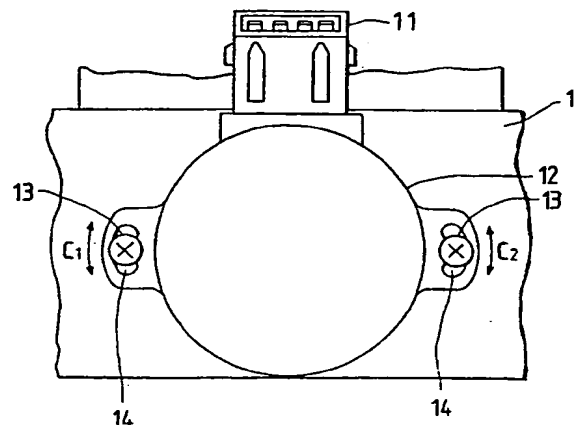


FIG. 4



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FIG. 1

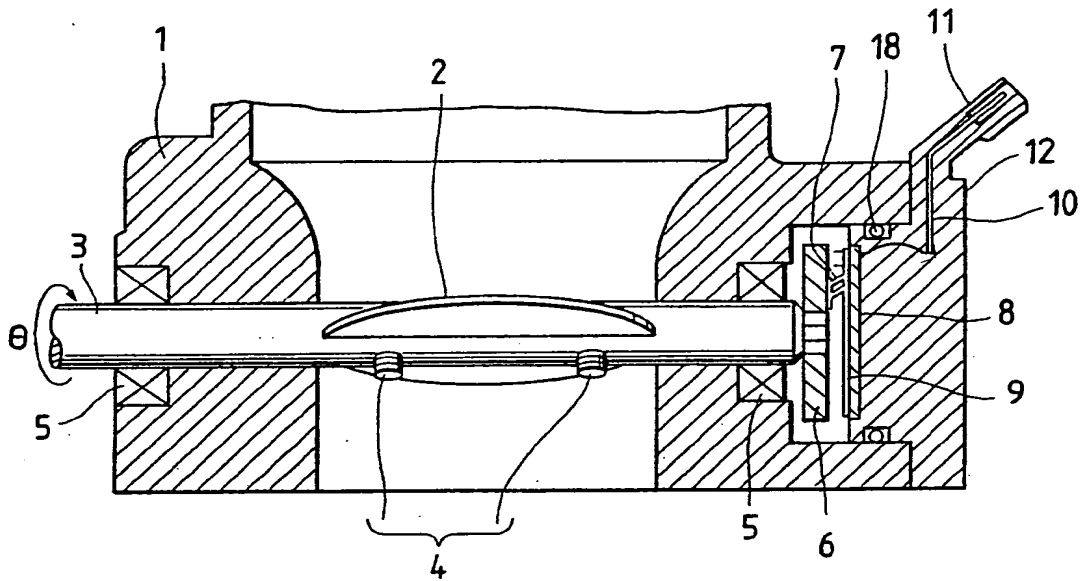


FIG. 2

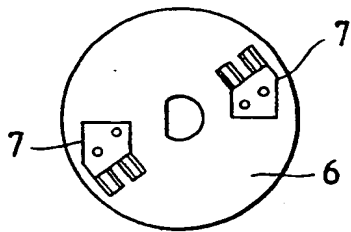


FIG. 3

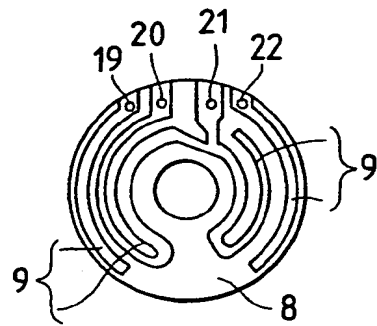


FIG. 4

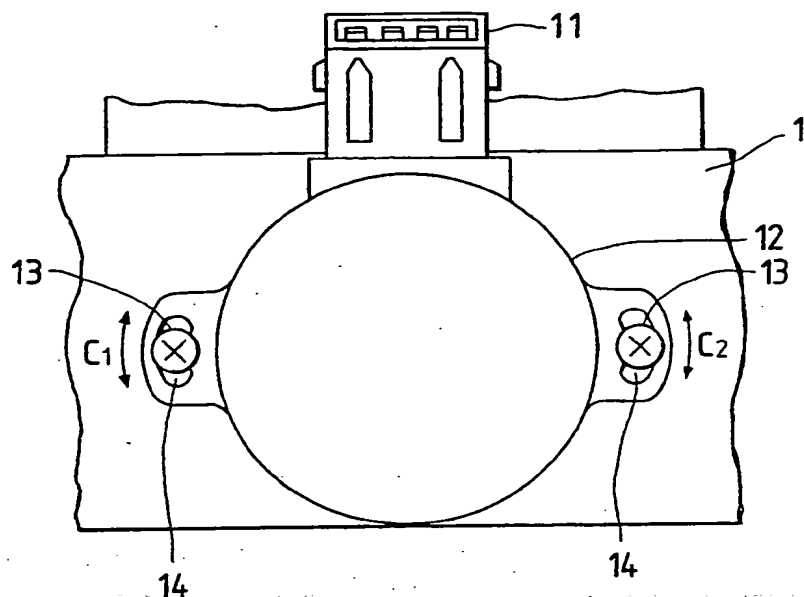


FIG. 5

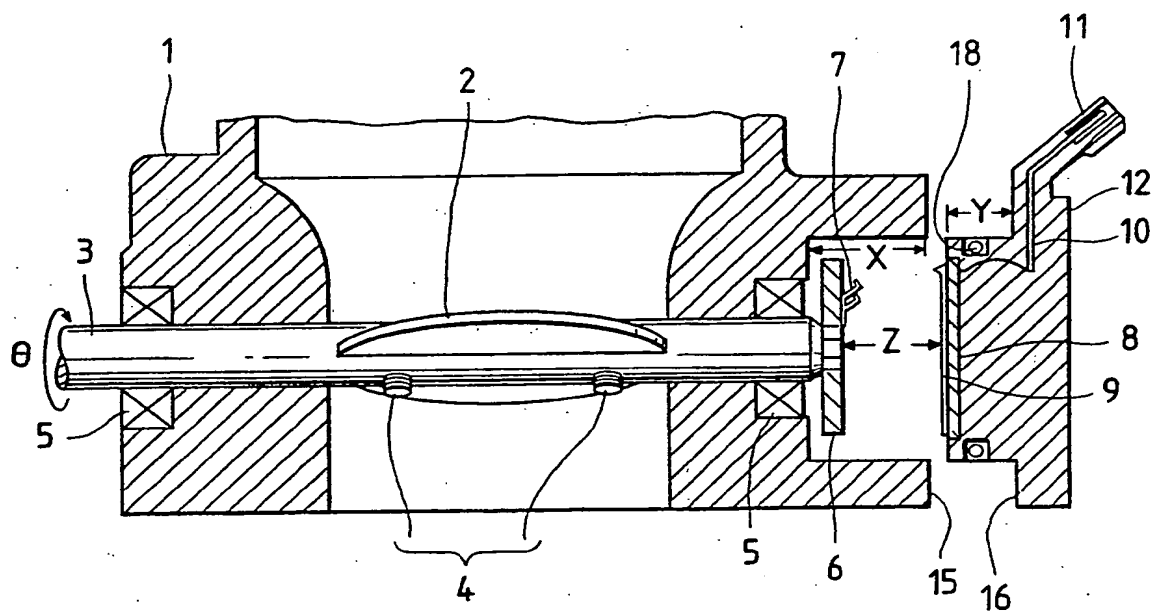
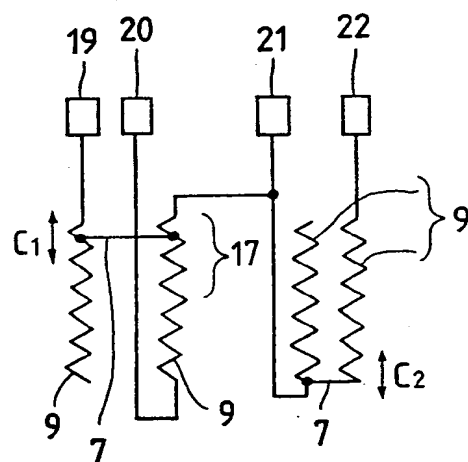


FIG. 6



TITLE OF THE INVENTION

THROTTLE SENSOR

FIELD OF THE INVENTION

5           The present invention relates to a sensor for detecting the rotational angle of a rotary shaft, and more particularly to the structure of a throttle sensor for detecting the rotational angle of the throttle valve spindle of an internal combustion engine.

10

BACKGROUND OF THE INVENTION

          As a prior art throttle sensor, there has been proposed one wherein, as disclosed in Japanese Utility Model Publication No. 99109/1982 published on June 18, 1982 entitled "Throttle open degree detector", a sensor element is of the stand-alone type, and the sensor element including a bearing is mounted on a throttle body, thereby to detect the rotational angle of a throttle valve spindle.

20

          The prior art throttle sensor has been structurally such that, since the sensor element and the throttle body are separated each other, the former has the bearing portion, a joint etc. Therefore, the structure of the sensor element has become complicated causing such problems as a large size and a high cost.

25

## SUMMARY OF THE INVENTION

An object of the present invention is to provide a throttle sensor of small size in which a sensor element does not have a bearing portion and a joint.

5 In order to accomplish the above object, brushes are mounted on a throttle valve spindle through a holder, a ceramics circuit board which has resistors adapted to come into sliding contact with the brushes is comprised at a position opposing to the brushes, the resistors  
10 serving to generate a continuous electric signal in accordance with the rotational angle of the throttle valve spindle, and a housing which holds the ceramics circuit board and which is unitary formed with a lead frame and a connector is detachably fixed to a throttle body.

15 Moreover, in consideration of the easy assemblage of a sensor element and the holding of the contact pressure between the brushes and the resistors, the brushes are arranged on the outer side of the holder, or the side thereof remote from the throttle body, and the distance  
20 between the holder and the resistors is kept constant within a recess of a throttle body.

With the throttle sensor of the present invention, the brushes are mounted on the throttle valve spindle through the holder. Therefore, the sensor element can  
25 do away with bearings for receiving the throttle valve spindle and the joint, and the number of components is reduced, thereby to simplify the structure of the sensor element of the throttle sensor.

Besides, the brushes are arranged on the outer side of the holder, or the side thereof remote from the throttle body. This leads to the easiness of the mounting of the housing, and the easiness of the holding  
5 of the contact pressure between the brushes and the resistors.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 illustrates a view of the whole construction  
10 showing the present invention;

Fig. 2 is a detailed view of a holder and brushes;

Fig. 3 is a view of resistor patterns;

~~Fig. 4 is a view of the mounting of a housing;~~

Fig. 5 is a view for explaining the contact method  
15 of the brushes and resistors; and

Fig. 6 is a developed plan of the resistors shown in Fig. 3.

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

20 Referring to Fig. 1, numeral 1 designates a throttle body, and a throttle valve 2 is fixed to a throttle valve spindle 3 by screws 4 for fixation. In addition, the throttle valve spindle 3 is rotated in accordance with the tread of an accelerator pedal (not shown), and it is  
25 mounted on the throttle body 1 through bearings 5. Numeral 6 designates a holder which is made of a resin or the like, and which is fixed to one end of the throttle

valve spindle 3 by press fitting or the like. Numeral 7 indicates a brush which is joined to the holder 6. The brushes 7 slide on resistors 9 shown in Fig. 3 which are arranged on a ceramics circuit board 8 and which are made of electrically conductive plastics, with the rotation of the throttle valve spindle 3. On this occasion, assuming that the side of the throttle body 1 as viewed from the holder 6 having the brushes 7 is the inner side with respect to the holder 6, the brushes 7 are arranged on the outer side of the holder 6, or the side remote from the throttle body. Besides, the ceramics circuit board 8 is arranged orthogonal to the extending direction of the throttle valve spindle 3. Here, the resistors 9 have a power source  $V_{CC}$  in the terminal 20 and earth GND connected to the terminal 21, whereby when the brushes 7 slide on the patterns of the resistors 9, a continuous electric signal  $V_0$  outputted from the terminal 19 is generated in accordance with the rotational angle  $\theta$  of the throttle valve spindle 3, that is, with the rotations of the brushes 7. Numeral 22 denotes the support terminal for supporting the movement of the brush 7. Further, the resistors 9 are connected to a connector 11 through a lead frame 10. Thus, the electric signal  $V_0$ , power source  $V_{CC}$  and earth GND are relayed to or from the exterior of the throttle sensor through the connector 11. The ceramics circuit board 8, lead frame 10 and connector 11 are formed to be unitary with a housing 12. As shown



in Fig. 4, the housing 12 is detachably mounted on the throttle body 1 through adjustment slots 14 forming unloaded holes by the use of fitting screws 13.

Here, the contact method of the brushes 7 and the resistors 9 will be described with reference to Fig. 5. A recess is provided within the throttle body 1 at one side of the throttle valve spindle 3 along the axial direction of the throttle valve spindle 3 for accommodating the holder 6 which is fixed to one end of the throttle valve spindle 3. The brushes 7 are mounted on the holder 6 as shown in Fig. 2. The protrusion, which is provided for mounting the ceramics circuit board 8 of the housing 12, engages with the recess provided to the throttle body 1. When the protrusion of the housing 12 is engaged with the recess, the resistors 9 contact to the brushes 7. The resistors 9 are slidden by the brushes 7, when the throttle valve spindle 3 rotates. Suppose that the depth of the recess is X, and the height of the protrusion is Y. When the protrusion engages with the recess, the distance Z between the holder 6 and the resistors 9 can be expressed by  $Z=X-Y$  without respecting the thickness of the holder 6 and the protruded length of the throttle valve spindle 3 from the bottom of the recess to the most nearest surface of the holder 6 to the bottom. 15 denotes the fitting surface of the throttle body 1 to the housing 12, 16 that of the housing 12 to the throttle body 1.

Hereunder, we will explain how to adjust the initial value of the rotational angle  $\theta$  of the throttle valve spindle 3, namely, the minimum value of the electric signal  $V_0$  expressive of the rotational angle  $\theta$  through the fine adjustments of the fitting position of the housing 12 by rotating the two adjustment slots 14 around the two fitting screws 13, respectively, referring to Figs. 4, 6 and 1. When the position of the housing 12 is finely adjusted in  $C_1$  and  $C_2$  directions as shown in Fig. 4 on the basis of the adjustment slots 14 of the housing 12, the brushes 7 held in sliding contact with the resistors 9 moves on the resistors 7 shown in Fig. 6, whereby the voltage division ratio 17 of resistances is changed to generate the electric signal  $V_0$ . When the rotational directions  $C_1$  and  $C_2$  of the adjustment slots 14 shown in Fig. 4 are, for instance, clockwise, the brushes 7 shown in Fig. 6 are moved upper and lower directions corresponding to the movement of the rotational directions  $C_1$  and  $C_2$ , respectively. Fig. 6 shows the example in which the initial positions of the brushes 7 are on the side of the earth GND, and the minimum value or initial value of the electric signal  $V_0$  is finely adjusted. The housing 12 and the throttle body 1 are tightly sealed by an O-ring 18.

According to the embodiment, the brushes 7 are mounted on the throttle valve spindle 3 of the throttle body 1 through the holder 6. Therefore, the throttle

sensor has the effect that the sensor element dispenses with bearings for receiving the throttle valve spindle etc., a joint, and so forth. As another effect, the arrangement of the brushes 7 on the outer side of the holder 6 on the side remote from the throttle body leads to the easiness of the mounting of the housing 12 on the throttle body 1 and the easiness of the holding of the contact pressure between the brushes 7 and the resistors 9.

10        Since the present invention is constructed in such a manner that the throttle body is formed uniformly together with the throttle sensor, it achieves effects as stated below. The brushes are mounted on the throttle valve spindle of the throttle body through the holder, so that  
15        bearings for receiving the throttle valve spindle etc., a joint, and so forth as a stand-alone type sensor shown by the prior art mentioned before are dispensed with to simplify a sensor structure. Moreover, the arrangement of the brushes on the outer side of the holder, namely on  
20        the side remote from the throttle body, leads to the easiness of the mounting of the housing on the throttle body and the easiness of the holding of the contact pressure between the brushes and the resistors.

CLAIMS:

1. A contact type throttle sensor for detecting a rotational angle of a throttle valve spindle of an

5 internal combustion engine comprising

a throttle valve spindle which is rotatably fixed to a throttle body,

a holder having brushes which rotate along a predetermined locus together with said throttle valve  
10 spindle and being fixed to one end of said throttle valve spindle,

a ceramics circuit board having resistors which come into contact with said brushes on the rotational locus of said brushes and which are arranged on a plane orthogonal  
15 to an extending direction of said throttle valve spindle, and

a housing holding said ceramics circuit board, being furnished with a lead frame and a connector for relaying the electric signal of said resistors and being detachably  
20 fixed to said throttle body,

wherein said housing has adjustment slots which realize fine adjustments in a rotating direction of said throttle valve spindle.

25 2. A contact type throttle sensor according to claim 1, wherein a side of said holder near to said throttle body is in an inner side with respect to said holder having

said brushes, and said brushes are arranged on an outer side of said holder.

3. A contact type throttle sensor according to claim 1,  
5 wherein said holder having brushes is provided within a recess of said throttle body, and said ceramics circuit board having said resistors which are fixed to said housing engages to said recess, whereby said brushes hold  
a contact pressure between said brushes and said  
10 resistors.

4. A contact type throttle sensor according to claim 2,  
wherein a side of said holder near to said throttle body is in an inner side with respect to said holder having  
15 said brushes, and said brushes are arranged on an outer side of said holder.

5. A contact type throttle sensor according to claim 1,  
wherein said housing is formed to be unitary with said  
20 ceramics circuit board having said resistors, said lead frame and said connector.

6. A contact type throttle sensor according to claim 1,  
wherein said adjustment slots comprise unloaded holes for  
25 adjusting finely an initial value of the electric signal expressive of the rotational angle.

7. A contact type throttle sensor according to claim 1, wherein said resistors are made of electrically conductive plastics.

8. A contact type throttle sensor substantially as herein  
5 described with reference to and as shown in the accompanying drawings.

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